

B&J Hornet Carbides feature long-lasting cutting teeth arranged into a unique open pattern providing a uniform surface texture for a safer bond. B&J Hornet Carbides are available in many shapes, sizes and textures.

Las herramientas de carburo de tungsteno B&J Hornet se caracterizan por su dentado incisivo de larga duración dispuesto en un patrón abierto único que proporcionan una estructura superficial uniforme para una unión más segura. Los carburos de B&J Hornet están disponibles en muchas variantes, tamaños y texturas.



**Contour Wheels**



50 + 64mm

**Contour Wheels**



76 + 89mm

**Unit Wheels**



76 + 102mm

**Unit Wheels Europe**



76 + 102mm

**Small + Medium Cones**



15 + 23mm

**Round Balls**



32mm

**Round Faced Buffout Wheels**



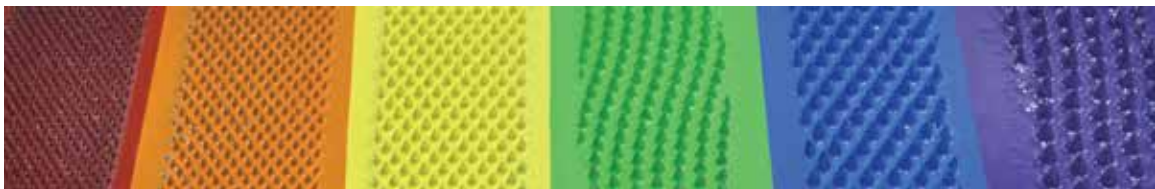
50mm

**Pencil Rasp**



6 x 50mm

# Grit Chart Key



**50**

**70**

**90**

**100**

**125**

**132**

B&J Part #	B&J HORNET CARBIDE - DESCRIPTION Inch	GRITS Color (Available Grit)	DETAILS
180001-XX	2" X 1" Contour Wheel	R, O, Y, G, B, P	3/8" BORE
180002-XX	2.5" X 1.625" Contour Wheel	R, O, Y, G, B, P	3/8" BORE
180003-XX	3" X 1.25" Contour Wheel	R, O, Y, G, B, P	3/8" BORE
180004-XX	3.5" X 1.5" Contour Wheel	R, O, Y, G, B, P	3/8" BORE
180006-XX	1-1/4" Contour Wheel	R, O, Y	3/8"-24 THREAD
180007-XX	1-1/4" Round Ball	R, O, Y, G, B, P	3/8"-24 THREAD
180009-XX	5/8" X 1.375" Cone	R, O, Y	3/8"-24 THREAD
180010-XX	7/8" X 2" Cone	R, O, Y	3/8"-24 THREAD
180011-XX	1/4" x 2" Pencil Rasp	O, G	1/4" SHANK
180012-XX	3" X 1" Unit Wheel	R, O, Y, G, B, P	3/8" BORE
180013-XX	4" X 1" Unit Wheel	R, O, Y, G, B, P	1/2" BORE
180014-XX	3" X 1.5" Unit Wheel Europe	R, O, Y, G, B, P	1/2" BORE
180015-XX	4"X 1.5" Unit Wheel Europe	R, O, Y, G, B, P	1/2" BORE
181004-XX	2" X 1/4" RFBOT	R, O, Y, G, B, P	3/8"-24 THREAD
181005-XX	2" X 3/8" RFBOT	R, O, Y, G, B, P	3/8"-24 THREAD
181006-XX	2" X 1/2" RFBOT	R, O, Y, G, B, P	3/8"-24 THREAD
181007-XX	2" X 3/4" RFBOT	R, O, Y, G, B, P	3/8"-24 THREAD
180040-XX	Flat Disc 125mm	G,P	AH 22mm
180041-XX	Flat Disc 175mm	G,P	AH 22mm

## Grit Cross-Reference

## Grit Size

**R = RED**  
**O = Orange**  
**Y = Yellow**  
**G = Green**  
**B = Blue**  
**P = Purple**

50      Fine  
 70  
 90  
 100  
 125  
 132      Super Coarse

↑  
↓

## Comparison chart

Grit Size Hornet	Grit Size Standard Carbide
50	46
70	36
90	23
100	18
125	16
132	14